

Date: Wednesday, 04/06/2008 12:36:38 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM (S-76)		
Job Number	: 39695			Part Number	: D2262	
Estimate Number	: 11894			Drawing Number	: D2262 REV A1	
P.O. Number	:			Project Number	: N/A	
This Issue	: 04/06/2008	S.O. No. :		Drawing Revision	: A1	
Prsht Rev.	: NC			Material	:	
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 11/06/2008	Qty: 10 Um: Each
Previous Run	: 33330					
Written By	:					
Checked & Approved By	: <u>JUL 08.10.04</u>					
Comment	: Est : D 02.04.15 Added dwg Rev.A1 NG					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 1.0948 f(s)/Unit Total : 10.9484 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <u>M108215</u>	
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch tube 304/316 with 2B finish Deburr	<i>E. Bostock</i> <u>SB 08 10 6/04</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>08/06/10</u> <u>+10</u>
4.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	<u>M102316</u> <u>10X</u>
		START TIME: <u>9:20</u>	
		OVEN TEMPERATURE: <u>320</u> °F	
		FINISH TIME: <u>9:50</u>	
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
		Comment: INSPECT POWDER COAT	<i>ED</i> <u>08/06/10</u> <u>+10</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 39695

Part Number: D2262

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D2022101

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	B33985

7.0 A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Grommet

Pick:

Qty	Part Number	Description	Batch
2	A1449	Grommet	M1487

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 08-06-12

(10)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/12 (X)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST202228

S 08/06/12 (X)

AS 08/06/12 (X)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/12 JY

Job Completion



MF 08-06-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

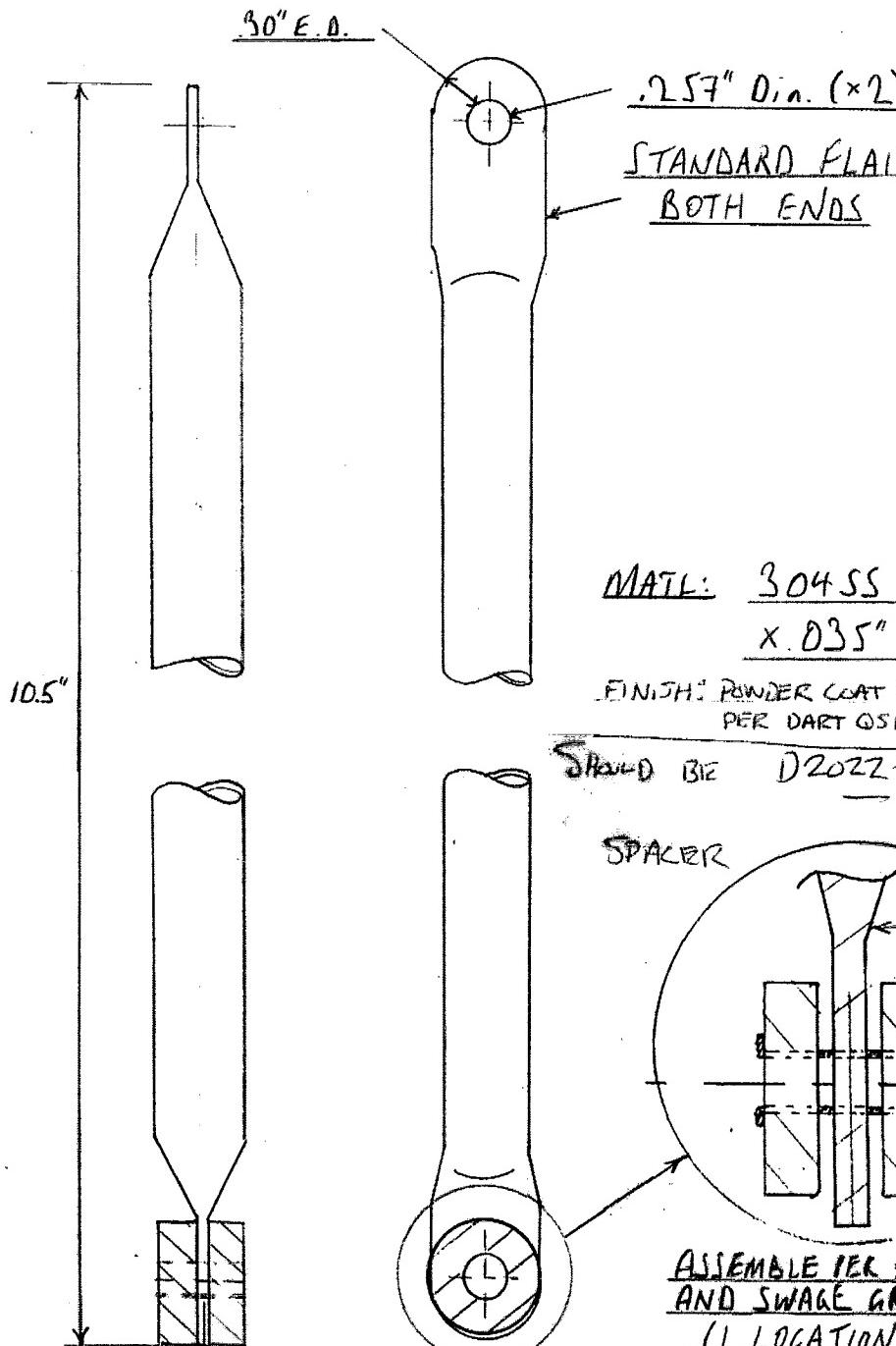
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DRAWN M. Cahan	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. D2262	REV. A SHEET 1 OF 1
Aug 10/94	TITLE SHORT TUBE	
A1 CP <del>4</del> 02.03.22	ADD FINISH	



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 21095

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries